

## Service description

Product: VF253	Service description no: 2412-S001	Ver: 1
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### Symptom

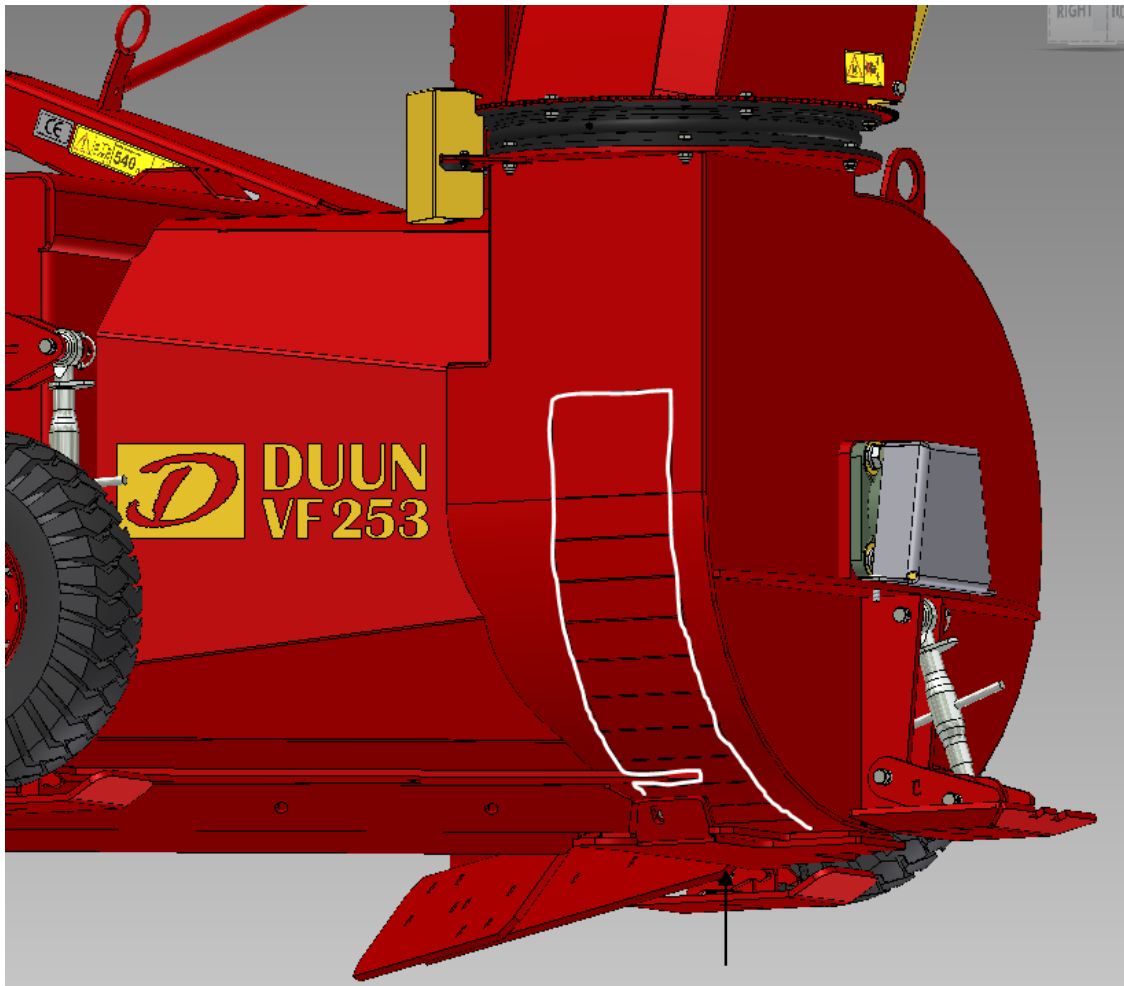
- Hole in a fan housing.

### Caused by

- Gravel and sand in the snow have worn holes in the fan housing.

### Solution

- Insert a fine of 10mm hardox in the area that is worn. Item number [125129050](#).



- Release the wear steel under the fan housing. Marked by the arrow.
- Measure the bottom and mark the fan housing where it should be welded.
- Cut out the marked area. Cut out around the brace and sand this after to get the new insert plate in place.
- Point the new insert plate firmly and weld it after. Also weld the brace to the new bottom.